
SECTION 05 21 00
STEEL JOIST FRAMING**PART 1 GENERAL****1.1 SECTION INCLUDES**

- A. Open web steel joists and shear stud connectors, with bridging, attached seats and anchors.
- B. Loose bearing members, such as plates or angles, and anchor bolts for site placement.
- C. Supplementary framing for floor and roof openings greater than 18 inches.

1.2 RELATED REQUIREMENTS

- A. Section 05 12 00 - Structural Steel Framing: Superstructure framing.
- B. Section 05 31 00 - Steel Decking: Bearing plates and angles.
- C. Section 05 31 00 - Steel Decking: Support framing for openings less than 18 inches in decking.
- D. Section 05 50 00 - Miscellaneous Metals: Steel fabrications affecting structural steel work.

1.3 REFERENCE STANDARDS

- A. ASTM A36/A36M - Standard Specification for Carbon Structural Steel 2019.
- B. ASTM A108 - Standard Specification for Steel Bar, Carbon and Alloy, Cold-Finished 2018.
- C. ASTM A153/A153M - Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware 2016a.
- D. ASTM A307 - Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength 2021.
- E. ASTM A563 - Standard Specification for Carbon and Alloy Steel Nuts 2021a.
- F. ASTM A563M - Standard Specification for Carbon and Alloy Steel Nuts (Metric) 2021a.
- G. ASTM E94/E94M - Standard Guide for Radiographic Examination Using Industrial Radiographic Film 2017.
- H. ASTM E164 - Standard Practice for Contact Ultrasonic Testing of Weldments 2019.
- I. ASTM E165/E165M - Standard Practice for Liquid Penetrant Testing for General Industry 2018.
- J. ASTM E709 - Standard Guide for Magnetic Particle Testing 2021.
- K. ASTM F3125/F3125M - Standard Specification for High Strength Structural Bolts and Assemblies, Steel and Alloy Steel, Heat Treated, Inch Dimensions 120 ksi and 150 ksi Minimum Tensile Strength, and Metric Dimensions 830 MPa and 1040 MPa Minimum Tensile Strength 2022.
- L. ASTM F436/F436M - Standard Specification for Hardened Steel Washers Inch and Metric Dimensions 2019.
- M. AWS B2.1/B2.1M - Specification for Welding Procedure and Performance Qualification 2021.
- N. AWS D1.1/D1.1M - Structural Welding Code - Steel 2020, with Errata (2022).
- O. IAS AC172 - Accreditation Criteria for Fabricator Inspection Programs for Structural Steel AC172 2019.
- P. RCSC (HSBOLT) - Specification for Structural Joints Using High-Strength Bolts; Research Council on Structural Connections 2020.
- Q. SJI 100 - Standard Specifications for K-Series, LH-Series, and DLH-Series Open Web Steel Joists, and for Joist Girders 2020.
- R. SJI Technical Digest No. 9 - Handling and Erection of Steel Joists and Joist Girders 2008.
- S. SSPC-Paint 15 - Steel Joist Shop Primer/Metal Building Primer 2004.
- T. SSPC-SP 2 - Hand Tool Cleaning 2018.

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- U. UL (FRD) - Fire Resistance Directory Current Edition.

1.4 SUBMITTALS

- A. See Section 01 30 00 - Administrative Requirements, for submittal procedures.
- B. Shop Drawings: Indicate standard designations, joist coding, configurations, sizes, spacings, cambers, locations of joists, joist leg extensions, bridging, connections, and attachments.
- C. Welders' Qualification Statement: Welders' certificates in accordance with AWS B2.1/B2.1M and dated no more than 12 months before start of scheduled welding work.
- D. Designer's Qualification Statement.
- E. Fabricator's Qualification Statement.
- F. Erector's Qualification Statement.

1.5 QUALITY ASSURANCE

- A. Design connections not detailed on drawings under direct supervision of a Professional Structural Engineer experienced in design of this work and licensed in the State in which the Project is located.
- B. Perform Work, including that for headers and other supplementary framing, in accordance with SJI 100 Standard Specifications Load Tables and SJI Technical Digest No. 9.
- C. Manufacturer Qualifications: Company specializing in performing the work of this section with minimum five years documented experience.
- D. Welder Qualifications: Welding processes and welding operators qualified in accordance with AWS D1.1/D1.1M and dated no more than 12 months before start of scheduled welding work.
- E. Fabricator Qualifications: A qualified steel fabricator that is accredited by the International Accreditation Service (IAS) Fabricator Inspection Program for Structural Steel in accordance with IAS AC172.
- F. Erector Qualifications: Company specializing in performing the work of this section with minimum five years documented experience.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Transport, handle, store, and protect products to SJI requirements.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Steel Joists:
 - 1. Canam Group Inc: www.canam-steeljoists.ws
 - 2. Nucor-Vulcraft Group: www.vulcraft.com/#sle.

2.2 MATERIALS

- A. Open Web Joists: SJI Type K Joists:
 - 1. Provide bottom chord extensions as indicated.
 - 2. Minimum End Bearing on Steel Supports: Comply with referenced SJI standard.
 - 3. Finish: Shop primed.
 - B. Anchor Bolts, Nuts and Washers: ASTM A307 hot-dip galvanized per ASTM A153/A153M Class C.
 - C. High-Strength Structural Bolts, Nuts, and Washers: ASTM F3125/F3125M, Type 1, with matching compatible ASTM A563 or ASTM A563M nuts and ASTM F436/F436M washers.
 - D. Tension Control Bolts: Twist-off type; ASTM F3125/F3125M.
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- E. Shear Stud Connectors: Made from ASTM A108 Grade 1015 bars.
- F. Structural Steel For Supplementary Framing and Joist Leg Extensions: ASTM A36/A36M.
- G. Welding Materials: AWS D1.1/D1.1M; type required for materials being welded.
- H. Shop and Touch-Up Primer: SSPC-Paint 15, complying with VOC limitations of authorities having jurisdiction.

2.3 FABRICATION

- A. Frame special sized openings in joist web framing as detailed.

2.4 FINISH

- A. Shop prime joists as specified.
 - 1. Do not prime surfaces that will be fireproofed.
- B. Prepare surfaces to be finished in accordance with SSPC-SP 2.

2.5 SOURCE QUALITY CONTROL

- A. Provide shop testing of steel components.
- B. High-Strength Bolts: Provide testing and verification of shop-bolted connections in accordance with RCSC (HSBOLT) "Specification for Structural Joints Using High-Strength Bolts", testing at least 25 percent of bolts at each connection.
- C. Welded Connections: Visually inspect all shop-welded connections and test at least 25 percent of welds using one of the following:
 - 1. Radiographic testing performed in accordance with ASTM E94/E94M.
 - 2. Ultrasonic testing performed in accordance with ASTM E164.
 - 3. Liquid penetrant inspection performed in accordance with ASTM E165/E165M.
 - 4. Magnetic particle inspection performed in accordance with ASTM E709.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify existing conditions prior to beginning work.

3.2 ERECTION

- A. Erect joists with correct bearing on supports.
- B. Allow for erection loads. Provide sufficient temporary bracing to maintain framing safe, plumb, and in true alignment.
- C. Coordinate the placement of anchors for securing loose bearing members furnished as part of the work of this section.
- D. After joist alignment and installation of framing, field weld joist seats to steel bearing surfaces.
- E. Position and field weld joist chord extensions and wall attachments as detailed.
- F. Install supplementary framing for roof openings greater than 18 inches.
- G. Do not permit erection of decking until joists are braced, bridged, and secured or until completion of erection and installation of permanent bridging and bracing.
- H. Do not field cut or alter structural members without approval of joist manufacturer.
- I. After erection, prime welds, damaged shop primer, damaged galvanizing, and surfaces not shop primed , except surfaces specified not to be primed.

3.3 TOLERANCES

- A. Maximum Variation From Plumb: 1/4 inch.
- B. Maximum Offset From True Alignment: 1/4 inch.

3.4 FIELD QUALITY CONTROL

- A. An independent testing agency will perform field quality control tests, as specified in Section 01 40 00 - Quality Requirements.
- B. High-Strength Bolts: Provide testing and verification of field-bolted connections in accordance with RCSC (HSBOLT) "Specification for Structural Joints Using High-Strength Bolts", testing at least 25 percent of bolts at each connection.
- C. Welded Connections: Visually inspect all field-welded connections and test at least 25 percent of welds using one of the following:
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END OF SECTION 05 21 00