
SECTION 23 05 53
IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Nameplates.
- B. Tags.
- C. Adhesive-backed duct markers.
- D. Stencils.
- E. Pipe markers.
- F. Ceiling tacks.

1.2 RELATED REQUIREMENTS

- A. Section 09 91 23 - Interior Painting: Identification painting.

1.3 REFERENCE STANDARDS

- A. ASME A13.1 - Scheme for the Identification of Piping Systems 2020.
- B. ASTM D709 - Standard Specification for Laminated Thermosetting Materials 2017.

1.4 SUBMITTALS

- A. See Section 01 30 00 - Administrative Requirements for submittal procedures.
- B. List: Submit list of wording, symbols, letter size, and color coding for mechanical identification.
- C. Chart and Schedule: Submit valve chart and schedule, including valve tag number, location, function, and valve manufacturer's name and model number.
- D. Product Data: Provide manufacturers catalog literature for each product required.
- E. Manufacturer's Installation Instructions: Indicate special procedures, and installation.
- F. Project Record Documents: Record actual locations of tagged valves.

PART 2 PRODUCTS

2.1 IDENTIFICATION APPLICATIONS

- A. Air Handling Units: Nameplates.
 - B. Air Terminal Units: Tags.
 - C. Automatic Controls: Tags. Key to control schematic.
 - D. Control Panels: Nameplates.
 - E. Dampers: Ceiling tacks, where located above lay-in ceiling.
 - F. Ductwork: Nameplates.
 - G. Heat Transfer Equipment: Nameplates.
 - H. Instrumentation: Tags.
 - I. Major Control Components: Nameplates.
 - J. Piping: Tags.
 - K. Pumps: Nameplates.
 - L. Relays: Tags.
 - M. Small-sized Equipment: Tags.
 - N. Tanks: Nameplates.
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- O. Valves: Tags and ceiling tacks where located above lay-in ceiling.

2.2 NAMEPLATES

- A. Manufacturers:
1. Advanced Graphic Engraving, LLC: www.advancedgraphicengraving.com/#sle.
 2. Brimar Industries, Inc: www.pipemarker.com/#sle.
 3. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 4. Seton Identification Products, a Tricor Direct Company: www.seton.com/#sle.
 5. Substitutions: See Section 01 60 00 - Product Requirements.
- B. Letter Color: White.
- C. Letter Height: 1/4 inch.
- D. Background Color: Black.
- E. Plastic: Comply with ASTM D709.

2.3 TAGS

- A. Manufacturers:
1. Advanced Graphic Engraving: www.advancedgraphicengraving.com/#sle.
 2. Brimar Industries, Inc: www.pipemarker.com/#sle.
 3. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 4. Seton Identification Products, a Tricor Company: www.seton.com/#sle.
 5. Substitutions: See Section 01 60 00 - Product Requirements.
- B. Plastic Tags: Laminated three-layer plastic with engraved black letters on light contrasting background color. Tag size minimum 1-1/2 inch diameter.
- C. Metal Tags: Brass with stamped letters; tag size minimum 1-1/2 inch diameter with smooth edges.
- D. Valve Tag Chart: Typewritten letter size list in anodized aluminum frame.

2.4 ADHESIVE-BACKED DUCT MARKERS

- A. Manufacturers:
1. Brimar Industries, Inc: www.pipemarker.com/#sle.
 2. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 3. Substitutions: See Section 01 60 00 - Product Requirements.
- B. Material: High gloss acrylic adhesive-backed vinyl film 0.0032 inch; printed with UV and chemical resistant inks.
- C. Style: Individual Label.
- D. Color: Yellow/Black.

2.5 STENCILS

- A. Manufacturers:
1. Brady Corporation: www.bradycorp.com/#sle.
 2. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 3. Seton Identification Products, a Tricor Company: www.seton.com/#sle.
 4. Substitutions: See Section 01 60 00 - Product Requirements.
- B. Stencils: With clean cut symbols and letters of following size:
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1. 3/4 to 1-1/4 inch Outside Diameter of Insulation or Pipe: 8 inch long color field, 1/2 inch high letters.
 2. 1-1/2 to 2 inch Outside Diameter of Insulation or Pipe: 8 inch long color field, 3/4 inch high letters.
 3. 2-1/2 to 6 inch Outside Diameter of Insulation or Pipe: 12 inch long color field, 1-1/4 inch high letters.
 4. Ductwork and Equipment: 2-1/2 inch high letters.
- C. Stencil Paint: As specified in Section 09 91 23, semi-gloss enamel, colors complying with ASME A13.1.

2.6 PIPE MARKERS

- A. Manufacturers:
1. Brady Corporation: www.bradycorp.com/#sle.
 2. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 3. Seton Identification Products, a Tricor Company: www.seton.com/#sle.
 4. Substitutions: See Section 01 60 00 - Product Requirements.
- B. Color: Comply with ASME A13.1.
- C. Plastic Pipe Markers: Factory fabricated, flexible, semi-rigid plastic, preformed to fit around pipe or pipe covering; minimum information indicating flow direction arrow and identification of fluid being conveyed.
- D. Plastic Tape Pipe Markers: Flexible, vinyl film tape with pressure sensitive adhesive backing and printed markings.
- E. Underground Plastic Pipe Markers: Bright colored continuously printed plastic ribbon tape, minimum 6 inches wide by 4 mil thick, manufactured for direct burial service.
- F. Color code as follows:
1. Heating, Cooling, and Boiler Feedwater: Green with white letters.

2.7 CEILING TACKS

- A. Manufacturers:
1. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 2. Substitutions: See Section 01 60 00 - Product Requirements.
- B. Description: Steel with 3/4 inch diameter color coded head.

PART 3 EXECUTION

3.1 PREPARATION

- A. Degrease and clean surfaces to receive adhesive for identification materials.
- B. Prepare surfaces in accordance with Section 09 91 23 for stencil painting.

3.2 INSTALLATION

- A. Install nameplates with corrosive-resistant mechanical fasteners, or adhesive. Apply with sufficient adhesive to ensure permanent adhesion and seal with clear lacquer.
- B. Install tags with corrosion resistant chain.
- C. Apply stencil painting in accordance with Section 09 91 23.
- D. Install plastic pipe markers in accordance with manufacturer's instructions.
- E. Install plastic tape pipe markers complete around pipe in accordance with manufacturer's instructions.

- F. Use tags on piping 3/4 inch diameter and smaller.
 - 1. Identify service, flow direction, and pressure.
 - 2. Install in clear view and align with axis of piping.
 - 3. Locate identification not to exceed 20 feet on straight runs including risers and drops, adjacent to each valve and Tee, at each side of penetration of structure or enclosure, and at each obstruction.
- G. Install ductwork with plastic nameplates. Identify with air handling unit identification number and area served. Locate identification at air handling unit, at each side of penetration of structure or enclosure, and at each obstruction.
- H. Locate ceiling tacks to locate valves or dampers above lay-in panel ceilings. Locate in corner of panel closest to equipment.

END OF SECTION 23 05 53