SECTION 08 1613 – FIBERGLASS REINFORCED POLYESTER (FRP) DOORS AND ALUMINUM FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Fiberglass reinforced polyester doors.
2. Fire rated fiberglass reinforced polyester doors.

B. Related Sections:

1. Division 08 Section "Glazing" for glass view panels in doors.
2. Division 08 Section “Hollow Metal Doors and Frames” for hollow metal frames.
3. Division 08 Section “Flush Wood Doors and Frames” for fire rated wood frames.
4. Division 08 Sections "Door Hardware" and "Access Control Hardware" for door hardware.

C. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.

1. ANSI/BHMA A156.115 - Hardware Preparation in Steel Doors and Frames.
2. ASTM A1008 - Standard Specification for Steel Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability.
3. ASTM A653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
4. ASTM B 209 - Aluminum and Aluminum-Alloy Sheet and Plate.
5. ASTM B 221 - Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
6. ASTM C 1363 - Standard Test Method for Thermal Performance of Building Assemblies by Means of a Hot Box Apparatus.
7. ASTM D 256 - Determining the Pendulum Impact Resistance of Notched Specimens of Plastics.
8. ASTM D 543 - Evaluating the Resistance of Plastics to Chemical Reagents.
9. ASTM D 1308 - Effect of Household Chemicals on Clear and Pigmented Organic Finishes.
10. ASTM D 2126 - Response of Rigid Cellular Plastics to Thermal and Humid Aging.
11. ASTM D 6670-01 - Standard Practice for Full-Scale Chamber Determination of Volatile Organic Emissions from Indoor Materials/Products.

12. ASTM E 84 - Surface Burning Characteristics of Building Materials.
13. NFRC 102 – Procedure for Measuring the Steady-State Thermal Transmittance of Fenestration Systems.
14. NFRC 400 - Procedure for Determining Fenestration Product Air Leakage.
15. UL 10C - Positive Pressure Fire Tests of Door Assemblies.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, components, hardware reinforcements, profiles, and finishes.

B. Templates: Door hardware supplier is to furnish templates, template reference number and/or physical hardware to the door and frame supplier in order to prepare the doors and frames to receive the finish hardware items.

C. Shop Drawings: Include the following:

1. Elevations of each door design.
2. Details of doors.
3. Locations of reinforcement and preparations for hardware.
4. Details of each different wall opening condition.
5. Details of accessories.
6. Details of preparations for power, signal, and control systems.

D. Samples for Verification:

1. Samples are only required by request of the architect.

1.4 QUALITY ASSURANCE

A. Source Limitations: Obtain doors and frames through one source from a single manufacturer wherever possible.

B. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to UL10C (neutral pressure at 40” above sill).

1. Oversize Fire-Rated Door Assemblies Construction: For units exceeding sizes of tested assemblies, attach construction label certifying doors are built to standard construction requirements for tested and labeled fire rated door assemblies except for size.

2. Smoke Control Door Assemblies: Comply with NFPA 105.

a. Smoke "S" Label: Doors to bear “S” label, and include smoke and draft control gasketing applied to frame and on meeting stiles of pair doors.

C. Pre-Installation Conference: Conduct conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier, Installer, and Contractor to review proper methods and procedures for installing doors

and frames and to verify installation of electrical knockout boxes and conduit at frames with electrified or access control hardware.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Deliver work palletized, wrapped, or crated to provide protection during transit and Project-site storage. Do not use non-vented plastic.

B. Store materials under cover at Project site in accordance with the manufacturer’s instructions. Do not store in a manner that traps excess humidity

C. Provide minimum 1/4-inch (6-mm) space between each stacked door to permit air circulation. Stack doors and frames in a vertical upright position.

1.6 PROJECT CONDITIONS

A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

1.7 COORDINATION

A. Coordinate installation of anchorages for door frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

1.8 WARRANTY

A. Provide manufacturer's written warranty against defects in materials and workmanship upon final completion and acceptance of Work in this section. Warranty period is ten years.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. CECO Door Products (C).
2. Curries Company (CU).

B. Substitutions: Material from alternate door and frame fabricators will not be accepted on jobsite without prior written and sample approval in accordance with requirements specified in Division 01.

## 2.2 MATERIALS

A. Aluminum: 6063-T6 hardened aluminum alloy. 0.7 mil anodized finish.

B. Fiberglass Reinforced Plastic Sheet: Thickness of .120” with the finish color for the full thickness of the sheet.

C. Glazing: Comply with requirements in Division 08 Section, "Glazing."

## 2.3 FIBERGLASS REINFORCED POLYESTER DOORS

A. General: Provide 1-3/4 inch doors of type and design indicated, not less than thickness indicated; fabricated without visible joints or seams on exposed faces unless otherwise indicated.

1. Design: As indicated on the drawings.
2. Core Construction: Five pound density foam-in-place polyurethane core with a minimum U factor of 0.26.
3. Stiles and Rails: Extruded aluminum with mitered corners. Provide 3/8” diameter tie rods top and bottom.
4. Faces: Fiberglass reinforced plastic sheets of .120” thickness with a pebble texture.
5. Surface Applied Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6.

## 2.4 FIRE RATED FIBERGLASS REINFORCED POLYESTER DOORS

A. General: Provide 1-3/4 inch doors of type and design indicated, not less than thickness indicated; fabricated without visible joints or seams on exposed faces unless otherwise indicated.

1. Design: As indicated on the drawings.
2. Core Construction: Non-combustible mineral product complying with requirements of referenced quality standard and testing and inspecting agency for fire protection rating indicated.
3. Category B Edge Construction: At hinge stiles, provide laminated edge construction with improved screw holding capability and split resistance. Provide fire rated doors as Category B, with smoke and fire seals (specified in 087100) applied to frame for 20 minute openings.
4. Comply with specified requirements for exposed edges.
5. Faces: Fiberglass reinforced plastic sheets of .120” thickness with a pebble texture.
6. Surface Applied Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6.

## 2.5 ALUMINUM FRAMES

A. General: Provide frames from extruded tube backer with an applied stop.

1. Fabricate frames with butted ends.

2. Fabricate frames with corner brackets for secure fastening.
3. Stops are to be screw applied and include gasketing.

B. Configuration: Three sided, sidelight, transom, or borrowed light as indicated.

C. Surface Applied Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6.

## 2.6 FABRICATION

A. General: Fabricate work to be rigid and free of defects. Accurately form to required sizes and profiles.

B. Fiberglass Reinforced Polyester Doors:

1. Glazed Lites: Factory cut openings in doors with applied flush aluminum trim kit to fit.
2. Top Caps: Close tops of doors flush with aluminum top caps.

C. Fire Rated Fiberglass Reinforced Polyester Doors:

1. Glazed Lites: Factory cut openings in doors with applied stainless steel trim kit to fit.
2. Top Caps: Close tops of doors flush with stainless steel top caps.

D. Surface Hardware Preparation: Factory prepare work to receive template mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to the Door Hardware Schedule and templates furnished as specified in Division 08 Section, "Door Hardware."

1. Locate hardware as indicated, or if not indicated, according to ANSI/SDI A250.8.
2. Reinforce doors to receive non-template, mortised and surface-mounted door hardware.
3. Comply with applicable requirements in ANSI/SDI A250.6 and ANSI/DHI A115 Series specifications for preparation of work for hardware.

## 2.7 FINISHES

A. Pebble texture face finish shall be:

1. Light Gray.

B. Aluminum finish for stiles and rails, light kits shall be:

1. Satin Clear.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Prior to installation, check openings for squareness, alignment, twist, and plumbness.

B. Drill and tap doors and frames to receive non-template, mortised, and surface-mounted door hardware.

3.3 INSTALLATION

A. General: Install work plumb, rigid, properly aligned, and securely fastened in place; comply with Drawings and manufacturer's written instructions. Comply with NFPA 80 at fire rated openings.

B. Fiberglass Reinforced Polyester Doors: Fit doors accurately in frames, within clearances specified below. Shim as necessary.

1. Non-Fire-Rated Doors:

   a. Jambs and Head: 1/8 inch (3 mm) plus or minus 1/16 inch (1.6 mm).
   b. Between Edges of Pairs of Doors: 1/8 inch (3 mm) plus or minus 1/16 inch (1.6 mm).
   c. Between Bottom of Door and Top of Finish Floor (No Threshold): Maximum 3/4 inch (19 mm).

2. Fire-Rated Doors: Install doors with clearances complying with NFPA80.

C. Glazing: Comply with installation requirements in Division 08 Section "Glazing" and with door manufacturer's written instructions. Comply with NFPA requirements for fire rated glazing.

3.4 ADJUSTING AND CLEANING

A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including stainless steel work that is warped, bowed, or otherwise unacceptable.

B. Remove grout and other bonding material from stainless steel work immediately after installation.

C. Remove stains and materials that will have and adverse affect on the doors and frames and restore slight blemishes in accordance with manufacturer's instructions to match original finish.

END OF SECTION 08 1613