

**SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES**

PART 1 GENERAL

1.1 STIPULATIONS

- A. The specifications sections "General Conditions to the Construction Contract", "Special Conditions" and "Division 01 - General Requirements" form a part of this Section by this reference thereto, and shall have the same force and effect as if printed herewith in full.

1.2 SECTION INCLUDES

- A. Non-fire-rated hollow metal doors and frames.
- B. Fire-rated hollow metal doors and frames.
- C. Thermally insulated hollow metal doors with frames.
- D. Hollow metal borrowed lites glazing frames.

1.3 RELATED REQUIREMENTS

- A. Section 08 71 00 - Door Hardware.
- B. Section 08 80 00 - Glazing: Glass for doors and borrowed lites.

1.4 ABBREVIATIONS AND ACRONYMS

- A. ANSI: American National Standards Institute.
- B. HMMA: Hollow Metal Manufacturers Association.
- C. NFPA: National Fire Protection Association.
- D. SDI: Steel Door Institute.
- E. UL: Underwriters Laboratories.

1.5 REFERENCE STANDARDS

- A. ADA Standards - 2010 ADA Standards for Accessible Design 2010.
- B. ANSI/SDI A250.3 - Test Procedure and Acceptance Criteria for Factory Applied Finish Coatings for Steel Doors and Frames 2019.
- C. ANSI/SDI A250.4 - Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames and Frame Anchors 2018.
- D. ANSI/SDI A250.6 - Recommended Practice for Hardware Reinforcing on Standard Steel Doors and Frames 2020.
- E. ANSI/SDI A250.8 - Specifications for Standard Steel Doors and Frames (SDI-100) 2017.
- F. ANSI/SDI A250.10 - Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames 2020.

- G. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process 2022.
- H. ASTM A1008/A1008M - Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Required Hardness, Solution Hardened, and Bake Hardenable 2021a.
- I. ASTM A1011/A1011M - Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength 2018a.
- J. ASTM C143/C143M - Standard Test Method for Slump of Hydraulic-Cement Concrete 2020.
- K. ASTM C476 - Standard Specification for Grout for Masonry 2022.
- L. BHMA A156.115 - Hardware Preparation in Steel Doors and Steel Frames 2016.
- M. ICC A117.1 - Accessible and Usable Buildings and Facilities 2017.
- N. NAAMM HMMA 830 - Hardware Selection for Hollow Metal Doors and Frames 2002.
- O. NAAMM HMMA 831 - Hardware Locations for Hollow Metal Doors and Frames 2011.
- P. NAAMM HMMA 840 - Guide Specifications For Receipt, Storage and Installation of Hollow Metal Doors and Frames 2017.
- Q. NAAMM HMMA 861 - Guide Specifications for Commercial Hollow Metal Doors and Frames 2014.
- R. NFPA 80 - Standard for Fire Doors and Other Opening Protectives 2022.
- S. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies 2022.
- T. SDI 117 - Manufacturing Tolerances for Standard Steel Doors and Frames 2019.
- U. UL (DIR) - Online Certifications Directory Current Edition.
- V. UL 10C - Standard for Positive Pressure Fire Tests of Door Assemblies Current Edition, Including All Revisions.

1.6 SUBMITTALS

- A. See Section 01 30 00 - Administrative Requirements for submittal procedures.
- B. Product Data: Materials and details of design and construction, hardware locations, reinforcement type and locations, anchorage and fastening methods, and finishes; and one copy of referenced standards/guidelines.
- C. Shop Drawings: Details of each opening, showing elevations, glazing, frame profiles, and any indicated finish requirements.
- D. Installation Instructions: Manufacturer's published instructions, including any special installation instructions relating to this project.

1.7 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Provide hollow metal doors and frames from SDI Certified manufacturer: <https://steeldoor.org/sdi-certified/#sle>.
- B. Maintain at project site copies of reference standards relating to installation of products specified.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Comply with NAAMM HMMA 840 or ANSI/SDI A250.8 (SDI-100) in accordance with specified requirements.
- B. Protect with resilient packaging; avoid humidity build-up under coverings; prevent corrosion and adverse effects on factory applied painted finish.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Hollow Metal Doors and Frames:
 - 1. Ceco Door, an Assa Abloy Group company: www.assaabloydss.com/#sle.
 - 2. Curries, an Assa Abloy Group company: www.assaabloydss.com/#sle.
 - 3. Republic Doors, an Allegion brand: www.republicdoor.com/#sle.
 - 4. Substitutions: See Section 01 25 00 - Substitution Procedures.

2.2 PERFORMANCE REQUIREMENTS

- A. Requirements for Hollow Metal Doors and Frames:
 - 1. Steel Sheet: Comply with one or more of the following requirements; galvanized steel complying with ASTM A653/A653M, cold-rolled steel complying with ASTM A1008/A1008M, or hot-rolled pickled and oiled (HRPO) steel complying with ASTM A1011/A1011M, commercial steel (CS) Type B, for each.
 - 2. Accessibility: Comply with ICC A117.1 and ADA Standards.
 - 3. Exterior Door Top Closures: Flush end closure channel, with top and door faces aligned.
 - 4. Door Edge Profile: Beveled, both sides.
 - 5. Typical Door Face Sheets: Flush.
 - 6. Hardware Preparations, Selections and Locations: Comply with NAAMM HMMA 830 and NAAMM HMMA 831 or BHMA A156.115 and ANSI/SDI A250.8 (SDI-100) in accordance with specified requirements.
 - 7. Zinc Coating for Typical Interior and/or Exterior Locations: Provide metal components zinc-coated (galvanized) and/or zinc-iron alloy-coated (galvanized) by the hot-dip process in accordance with ASTM A653/A653M, with manufacturer's standard coating thickness, unless noted otherwise for specific hollow metal doors and frames.

- a. Based on SDI Standards: Provide at least A40/ZF120 (galvannealed) when necessary, coating not required for typical interior door applications, and at least A60/ZF180 (galvannealed) for corrosive locations.
- B. Combined Requirements: If a particular door and frame unit is indicated to comply with more than one type of requirement, comply with the specified requirements for each type; for instance, an exterior door that is also indicated as being sound-rated must comply with the requirements specified for exterior doors and for sound-rated doors; where two requirements conflict, comply with the most stringent.

2.3 HOLLOW METAL DOORS

A. Exterior Doors: Thermally insulated.

- 1. Based on SDI Standards: ANSI/SDI A250.8 (SDI-100).
 - a. Level 2 - Heavy-duty.
 - b. Physical Performance Level B, 500,000 cycles; in accordance with ANSI/SDI A250.4.
 - c. Model 2 - Seamless.
 - d. Door Face Metal Thickness: 18 gauge, 0.042 inch, minimum.
 - e. Zinc Coating: A60/ZF180 galvannealed coating; ASTM A653/A653M.
- 2. Door Core Material: Polyurethane, 1.8 lbs/cu ft minimum density.
- 3. Door Thickness: 1-3/4 inches, nominal.
- 4. Door Finish: Factory primed and field finished.

B. Interior Doors, Non-Fire-Rated:

- 1. Based on SDI Standards: ANSI/SDI A250.8 (SDI-100).
 - a. Level 2 - Heavy-duty.
 - b. Physical Performance Level B, 500,000 cycles; in accordance with ANSI/SDI A250.4.
 - c. Model 2 - Seamless.
 - d. Door Face Metal Thickness: 18 gauge, 0.042 inch, minimum.
- 2. Door Core Material: Manufacturers standard core material/construction and in compliance with requirements.
- 3. Door Thickness: 1-3/4 inches, nominal.
- 4. Door Face Sheets: Flush.
- 5. Door Finish: Factory primed and field finished.

C. Fire-Rated Doors:

1. Based on SDI Standards: ANSI/SDI A250.8 (SDI-100).
 - a. Level 2 - Heavy-duty.
 - b. Physical Performance Level B, 500,000 cycles; in accordance with ANSI/SDI A250.4.
 - c. Model 2 - Seamless.
 - d. Door Face Metal Thickness: 18 gauge, 0.042 inch, minimum.
2. Fire Rating: As indicated on Door Schedule, tested in accordance with UL 10C and NFPA 252 ("positive pressure fire tests").
3. Provide units listed and labeled by UL (DIR).
 - a. Attach fire rating label to each fire rated unit.
4. Door Core Material: Manufacturers standard core material/construction in compliance with requirements.
5. Door Thickness: 1-3/4 inches, nominal.
6. Door Face Sheets: Flush.
7. Door Finish: Factory primed and field finished.

2.4 HOLLOW METAL FRAMES

- A. Comply with standards and/or custom guidelines as indicated for corresponding door in accordance with applicable door frame requirements.
- B. Exterior Door Frames: {CH#47458}.
 1. Galvanizing: Components hot-dipped zinc-iron alloy-coated (galvannealed) in accordance with ASTM A653/A653M, with A40/ZF120 coating.
 2. Frame Metal Thickness: 16 gage, 0.053 inch, minimum for use with 18 and 20 gage doors.
 3. Frame Metal Thickness: 14 gage, 0.067 inch (1.0 mm), minimum for use with 16 gage doors.
 4. Frame Finish: Factory primed and field finished.
 5. Weatherstripping: Separate, see Section 08 71 00.
- C. Interior Door Frames, Non-Fire Rated: Slip-on type at gypsum board walls, and knock-down type at masonry walls.
 1. Frame Metal Thickness: 16 gage, 0.053 inch, minimum for use with 18 and 20 gage doors.
 2. Frame Metal Thickness: 14 gage, 0.067 inch (1.0 mm), minimum for use with 16 gage doors.

3. Frame Finish: Factory primed and field finished.
- D. Door Frames, Fire-Rated: Slip-on type at gypsum board walls, and knock-down type at masonry walls.
1. Fire Rating: Same as door, labeled.
 2. Frame Metal Thickness: 16 gage, 0.053 inch, minimum for use with 18 and 20 gage doors.
 3. Frame Metal Thickness: 14 gage, 0.067 inch (1.0 mm), minimum for use with 16 gage doors.
 4. Frame Finish: Factory primed and field finished.
- E. Borrowed Lites Glazing Frames: Construction and face dimensions to match door frames, and as indicated on drawings.
- F. Provide mortar guard boxes for hardware cut-outs in frames to be installed in masonry or to be grouted.
- G. Frames in Masonry Walls: Size to suit masonry coursing with head member 4 inches high to fill opening without cutting masonry units.
- H. Exterior frames shall be galvanized and thermal break type.
- I. Where glazing is required to be fire-resistance-rated, provide fire-resistance-rated framing.
- J. Mitre all corners. If installation prohibits welded frames, knockdown frames may be allowed upon approval of the Architect.

2.5 FINISHES

- A. Primer: Rust-inhibiting, complying with ANSI/SDI A250.10, door manufacturer's standard.
- B. Factory Finish: Complying with ANSI/SDI A250.3, manufacturer's standard coating.
1. Color: As selected by Architect from manufacturer's standard range.
- C. Bituminous Coating: Cold-applied asphalt mastic, compounded for 15 mil, 0.015 inch dry film thickness (DFT) per coat; provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

2.6 ACCESSORIES

- A. Glazing: As specified in Section 08 80 00, factory installed.
- B. Grout for Frames: Mortar grout complying with ASTM C476 with maximum slump of 4 inches as measured in accordance with ASTM C143/C143M for hand troweling in place; plaster grout and thinner pumpable grout are prohibited.
- C. Silencers: Resilient rubber, fitted into drilled hole; provide three on strike side of single door, three on center mullion of pairs, and two on head of pairs without center mullions.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that opening sizes and tolerances are acceptable.
- C. Verify that finished walls are in plane to ensure proper door alignment.

3.2 PREPARATION

- A. Coat inside of frames to be installed in masonry or to be grouted, with bituminous coating, prior to installation. All rigid metal frames located in exterior walls and in interior walls that are subject to contact with water spray, shall be back coated for corrosion protection. The coating shall be field-applied to the inside of the frame before installation.
 - 1. Product shall be Bituminous Back Coating as manufactured by CURRIES Company (1502 12th Street NW; Mason City, IA 50401; Ph: 641-423-1334; www.curries.com).

3.3 INSTALLATION

- A. Install doors and frames in accordance with manufacturer's instructions and related requirements of specified door and frame standards or custom guidelines indicated.
- B. Install fire rated units in accordance with NFPA 80.
 - 1. Clearances at Fire-Rated Doors: In accordance with NFPA 80, the clearance between the bottom of the door and a raised, noncombustible sill shall not exceed 3/8 inch. Where there is no sill, the maximum clearance between the bottom of the door and the floor shall not exceed 3/4 inch. Clearances at the meeting edges of doors in pairs shall not exceed 1/8 inch.
- C. Coordinate frame anchor placement with wall construction.
- D. Grout frames in masonry construction, using hand trowel methods; brace frames so that pressure of grout before setting will not deform frames. Grouting shall not be used for frames installed in drywall walls.
- E. Install door hardware as specified in Section 08 71 00.
 - 1. Comply with recommended practice for hardware placement of doors and frames in accordance with ANSI/SDI A250.6 or NAAMM HMMA 861.
- F. Coordinate installation of electrical connections to electrical hardware items.
- G. Touch up damaged factory finishes.

3.4 TOLERANCES

- A. Clearances Between Door and Frame: Comply with related requirements of specified frame standards or custom guidelines indicated in accordance with SDI 117 or NAAMM HMMA 861.
- B. Maximum Diagonal Distortion: 1/16 inch measured with straight edge, corner to corner.

3.5 ADJUSTING

- A. Adjust for smooth and balanced door movement.

END OF SECTION