

DOCUMENT 03 01 50 - REHABILITATION OF CAST DECKS AND UNDERLAYMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Removal of deteriorated concrete and subsequent replacement and patching.
 - 2. Corrosion-inhibiting treatment.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, chemical composition, physical properties, test data, and mixing, preparation, and application instructions.

1.4 INFORMATIONAL SUBMITTALS

- A. Material Certificates: For each type of Portland cement or aggregate supplied for mixing or adding to products at Project site.
- B. Product Test Reports: For each manufactured bonding agent, cementitious patching mortar for tests performed by manufacturer and witnessed by a qualified testing agency.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Each manufactured bonding-agent and packaged patching-mortar manufacturer shall employ factory-authorized service representatives who are available for consultation.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Comply with manufacturer's written instructions for minimum and maximum temperature requirements and other conditions for storage.
- B. Store cementitious materials off the ground, under cover, and in a dry location.
- C. Store aggregates covered and in a dry location; maintain grading and other required characteristics and prevent contamination.

1.7 FIELD CONDITIONS

- A. Cold-Weather Requirements for Cementitious Materials: Do not apply unless concrete-surface and air temperatures are above 40 deg F and will remain so for at least 48 hours after completion of Work.
- B. Cold-Weather Requirements for Cementitious Materials: Comply with the following procedures:
 - 1. When air temperature is below 40 deg F, heat patching-material ingredients and existing concrete to produce temperatures between 40 and 90 deg F.
 - 2. When mean daily air temperature is between 25 and 40 deg F, cover completed Work with weather-resistant insulating blankets for 48 hours after repair or provide enclosure and heat to maintain temperatures above 32 deg F within the enclosure for 48 hours after repair.
 - 3. When mean daily air temperature is below 25 deg F, provide enclosure and heat to maintain temperatures above 32 deg F within the enclosure for 48 hours after repair.
- C. Hot-Weather Requirements for Cementitious Materials: Protect repair work when temperature and humidity conditions produce excessive evaporation of water from patching materials. Provide artificial shade and wind breaks, and use cooled materials as required. Do not apply to substrates with temperatures of 90 deg F and above.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: For repair products, obtain each color, grade, finish, type, and variety of product from single source and from single manufacturer with resources to provide products of consistent quality in appearance and physical properties.

2.2 BONDING AGENTS

- A. Cementitious Bonding and Anticorrosion Agent: Manufactured product that consists of water-insensitive epoxy adhesive, Portland cement, and water-based solution of corrosion-inhibiting chemicals that forms a protective film on steel reinforcement.
 - 1. Sika Armatek-1C
- B. Mortar Scrub Coat: Mix consisting of 1-part Portland cement and 1 part fine aggregate complying with ASTM C144 except 100 percent passing a No. 16 sieve.

2.3 PATCHING MORTAR

- A. Patching Mortar Requirements:
 - 1. Only use patching mortars that are recommended by manufacturer for each applicable horizontal, vertical, or overhead use orientation.
 - 2. Coarse Aggregate for Patching Mortar: ASTM C33, washed aggregate, Size No. 8, Class 5S. Add to patching-mortar mix only as permitted by patching-mortar manufacturer.

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- B. Cementitious Patching Mortar: Packaged, dry mix for repair of concrete.
 - 1. Basecrete by Basecrete Technologies

2.4 MISCELLANEOUS MATERIALS

- A. Portland Cement: ASTM C150/C150M, Type I, II, or III unless otherwise indicated.
- B. Water: Potable.

2.5 MIXES

- A. General: Mix products, in clean containers, according to manufacturer's written instructions.
 - 1. Do not add water, thinners, or additives unless recommended by manufacturer.
 - 2. When practical, use manufacturer's premeasured packages to ensure that materials are mixed in proper proportions. When premeasured packages are not used, measure ingredients using graduated measuring containers; do not estimate quantities or use shovel or trowel as unit of measure.
 - 3. Do not mix more materials than can be used within time limits recommended by manufacturer. Discard materials that have begun to set.
- B. Mortar Scrub Coat: Mix dry ingredients with enough water to provide consistency of thick cream.
- C. Dry-Pack Mortar: Mix required type(s) of patching-mortar dry ingredients with just enough liquid to form damp cohesive mixture that can be squeezed by hand into a ball but is not plastic.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Locate areas of deteriorated or delaminated concrete using hammer or chain-drag sounding and mark boundaries. Mark areas for removal by simplifying and squaring off boundaries. At columns and walls make boundaries level and plumb unless otherwise indicated.

3.2 PREPARATION

- A. Ensure that supervisory personnel are on-site and on duty when concrete repair work begins and during its progress.
- B. Protect persons, motor vehicles, surrounding surfaces of building being repaired, building site, plants, and surrounding buildings from harm resulting from concrete maintenance work.
 - 1. Comply with each product manufacturer's written instructions for protections and precautions. Protect against adverse effects of products and procedures on people and adjacent materials, components, and vegetation.
 - 2. Use only proven protection methods appropriate to each area and surface being protected.

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3. Provide temporary barricades, barriers, and directional signage to exclude public from areas where concrete maintenance work is being performed.
 4. Erect temporary protective covers over walkways and at points of pedestrian and vehicular entrance and exit that must remain in service during course of concrete maintenance work.
 5. Contain dust and debris generated by concrete maintenance work and prevent it from reaching the public or adjacent surfaces.
 6. Use water-mist sprinkling and other wet methods to control dust only with adequate, approved procedures and equipment that ensure that such water will not create a hazard or adversely affect other building areas or materials.
 7. Protect floors and other surfaces along haul routes from damage, wear, and staining.
 8. Dispose of debris and runoff from operations by legal means and in a manner that prevents soil erosion, undermining of paving and foundations, damage to landscaping, and water penetration into building interiors.
- C. Existing Drains: Existing drains to be eliminated for decommissioning.
1. Prevent solids such as aggregate or mortar residue from entering any elements of the adjacent drainage system scheduled to remain. Clean out drains and drain lines that become sluggish or blocked by sand or other materials resulting from concrete maintenance work.
 2. Protect adjacent drainage system scheduled to remain, protect drains from pollutants. Block drains or filter out sediments, allowing only clean water to pass.
- D. Preparation for Concrete Removal: Examine construction to be repaired to determine best methods to safely and effectively perform concrete maintenance work. Examine adjacent work to determine what protective measures will be necessary. Make explorations, probes, and inquiries as necessary to determine condition of construction to be removed in the course of repair.
1. Verify that affected utilities have been disconnected and capped.
 2. Inventory and record the condition of items to be removed for reinstallation or salvage.
 3. Provide and maintain shoring, bracing, and temporary structural supports as required to preserve stability and prevent unexpected or uncontrolled movement, settlement, or collapse of construction being demolished and construction and finishes to remain. Strengthen or add new supports when required during progress of removal work.
- E. Reinforcing-Bar Preparation: Remove loose and flaking rust from exposed reinforcing bars by wire brushing until only tightly adhered light rust remains.
1. Where section loss of reinforcing bar is more than 25 percent, or 20 percent in two or more adjacent bars, cut bars and remove and replace as indicated on Drawings.
 2. Remove additional concrete as necessary to provide at least 3/4-inch clearance at existing and replacement bars.
 3. Splice replacement bars to existing bars according to ACI 318 by lapping, welding, or using mechanical couplings.

3.3 REMOVAL OF CONCRETE

- A. Do not overload structural elements with debris.
- B. Saw-cut perimeter of areas indicated for removal to a depth of at least 1/4 inch. Make cuts perpendicular to concrete surfaces and no deeper than cover on reinforcement.
- C. Remove deteriorated and delaminated concrete by breaking up and dislodging from reinforcement.
- D. Remove additional concrete if necessary to provide a depth of removal of at least 1/4 inch over entire removal area.
- E. Where half or more of the perimeter of reinforcing bar is exposed, bond between reinforcing bar and surrounding concrete is broken, or reinforcing bar is corroded, remove concrete from entire perimeter of bar and to provide at least 3/4-inch clearance around bar.
- F. Test areas where concrete has been removed by tapping with hammer and remove additional concrete until unsound and disbonded concrete is completely removed.
- G. Provide surfaces with a fractured profile of at least 1/8 inch that are approximately perpendicular or parallel to original concrete surfaces. At columns and walls, make top and bottom surfaces level unless otherwise directed.
- H. Thoroughly clean removal areas of loose concrete, dust, and debris.

3.4 APPLICATION OF BONDING AGENT

- A. Cementitious Bonding and Anticorrosion Agent: Apply to reinforcing bars by stiff brush or hopper spray according to manufacturer's written instructions. Apply to reinforcing bars in two coats, allowing first coat to dry two to three hours before applying second coat. Allow to dry before placing patching mortar or concrete.
- B. Mortar Scrub Coat for Job-Mixed Patching Mortar and Concrete: Dampen repair area and surrounding concrete 6 inches beyond repair area. Remove standing water and apply scrub coat with a brush, scrubbing it into surface and thoroughly coating repair area. If scrub coat dries, recoat before placing patching mortar or concrete.

3.5 INSTALLATION OF PATCHING MORTAR

- A. Place patching mortar as specified in this article unless otherwise recommended in writing by manufacturer.
 - 1. Provide forms where necessary to confine patch to required shape.
 - 2. Wet substrate and forms thoroughly and then remove standing water.
- B. Pretreatment: Apply specified mortar scrub coat.
- C. General Placement: Place patching mortar by troweling toward edges of patch to force intimate contact with edge surfaces. For large patches, fill edges first and then work toward center, always troweling toward edges of patch. At fully exposed

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reinforcing bars, force patching mortar to fill space behind bars by compacting with trowel from sides of bars.

- D. Vertical Patching: Place material in lifts of not more than 2 inches. Do not feather edge.
- E. Overhead Patching: Place material in lifts of not more than 2 inches. Do not feather edge.
- F. Consolidation: After each lift is placed, consolidate material and screed surface.
- G. Multiple Lifts: Where multiple lifts are used, score surface of lifts to provide a rough surface for placing subsequent lifts. Allow each lift to reach final set before placing subsequent lifts.
- H. Finishing: Allow surfaces of lifts that are to remain exposed to become firm and then finish to a smooth surface with a wood or sponge float.
- I. Curing: Wet-cure cementitious patching materials, including polymer-modified cementitious patching materials, for not less than seven days by water-fog spray or water-saturated absorptive cover.

3.6 INSTALLATION OF DRY-PACK-MORTAR

- A. Use dry-pack mortar for deep cavities. Place as specified in this article unless otherwise recommended in writing by manufacturer.
 - 1. Provide forms where necessary to confine patch to required shape.
 - 2. Wet substrate and forms thoroughly and then remove standing water.
- B. Pretreatment: Apply specified mortar scrub coat.
- C. Place dry-pack mortar into cavity by hand, and compact tightly into place. Do not place more material at a time than can be properly compacted. Continue placing and compacting until patch is approximately level with surrounding surface.
- D. After cavity is filled and patch is compacted, trowel surface to match profile and finish of surrounding concrete. A thin coat of patching mortar may be troweled into the surface of patch to help obtain required finish.
- E. Wet-cure patch for not less than seven days by water-fog spray or water-saturated absorptive cover.

3.7 CONCRETE PLACEMENT

- A. Place concrete according as specified in this article.
- B. Pretreatment: Apply mortar scrub coat to concrete substrate.
- C. Standard Placement: Place concrete by form-and-pump method unless otherwise indicated.
 - 1. Use vibrators to consolidate concrete as it is placed.
 - 2. At unformed surfaces, screed concrete to produce a surface that when finished with patching mortar will match required profile and surrounding concrete.

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- D. Wet-cure concrete for not less than seven days by leaving forms in place or keeping surfaces continuously wet by water-fog spray or water-saturated absorptive cover.
- E. Fill placement cavities with dry-pack mortar and repair voids with patching mortar. Finish to match surrounding concrete.

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